

ISA100 Wireless for Control Applications

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Control Data Systems

Industrial Wireless Communications

Use case 1 – Industrial Remote Controls

End User is **IKUSI VELATIA SPAIN**, Remote Controls Division

Remote Controls operate Industrial Cranes and Lifts

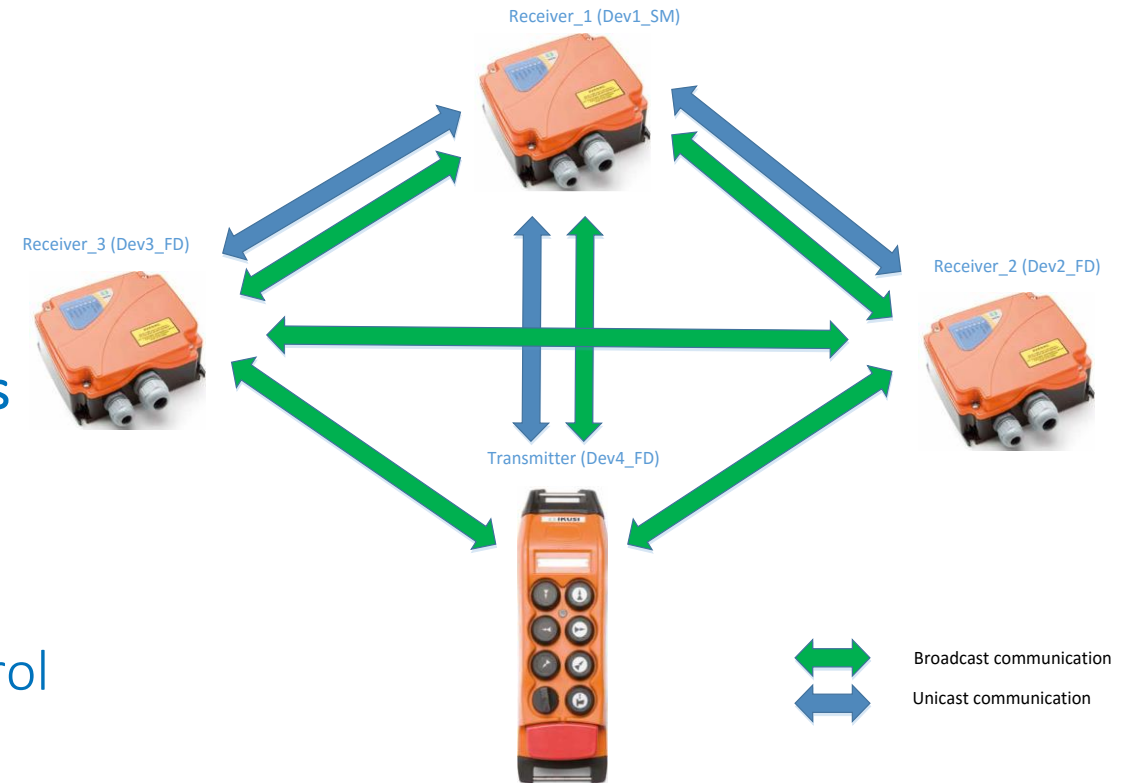
Requirements and planning:

- Reliability
- Low latency
- Security
- Fast startup
- Star network topology with 4 devices (usually)
- Line powered SM
- Battery powered nodes



ISA100 Remote Control – Solution

- **ISA100 Wireless** was selected for solving the problem
- API flexibility
- ISA100 Wireless data frame covers the needed bandwidth
- One node has the role of **System Manager**
- **Any** node can be selected as System Manager
- Each node follows the ISA100 standard **join process**
- The join process takes **less than 1s**
- There are 2 types of **ISA100 messages** used:
 - **Unicast** messages are used for management
 - **Broadcast** messages are used for process control
- Application processor developed by the end user
- Minimum standard modifications



ISA100 Remote Control - Solution

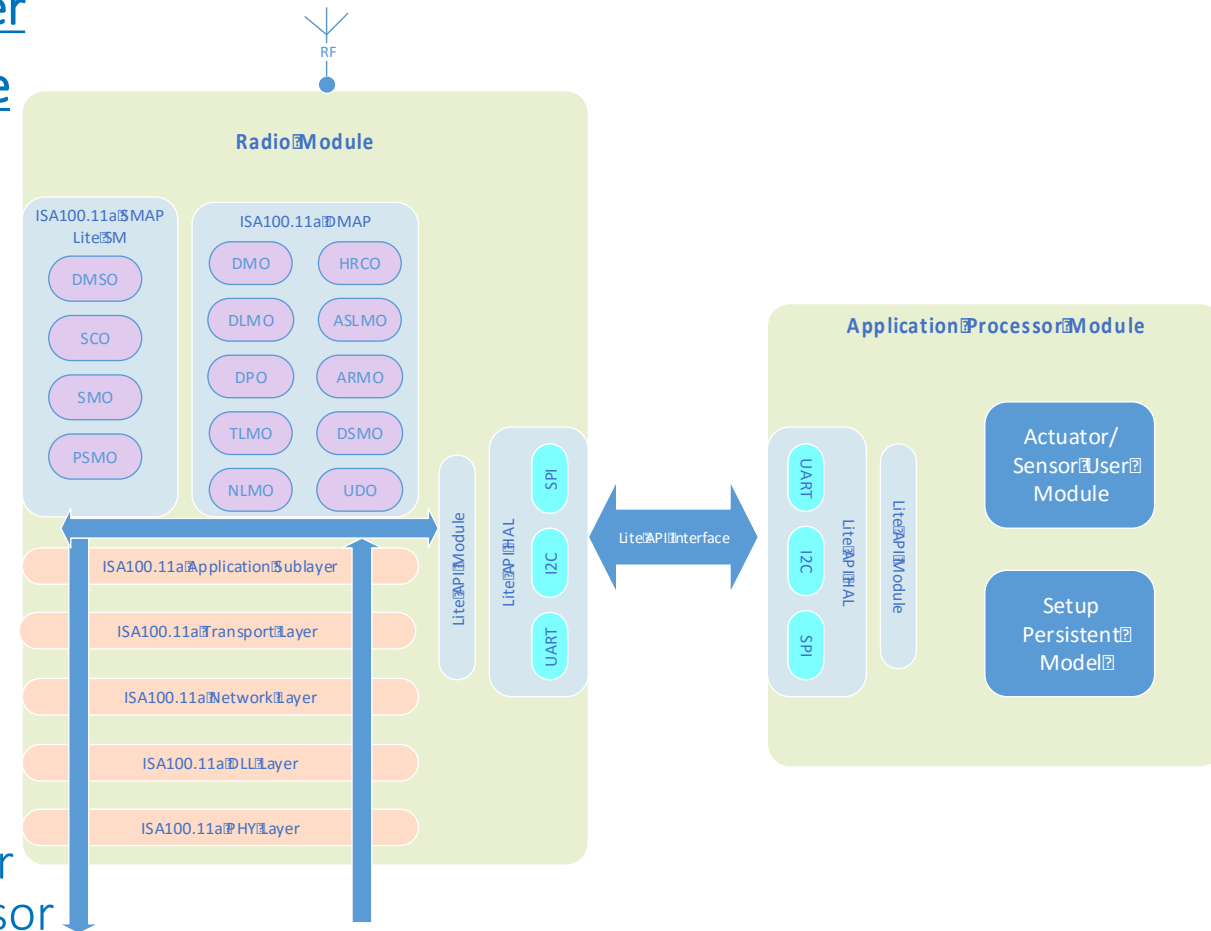
- ISA100 TDMA mechanism is used to avoid message collisions
 - Time is divided in **10 ms** timeslots
 - Time slot sequence repeats after **12 slots**
 - 3,000 time slots make a **superframe**
 - Each time slot has a **dedicated role**:
 - Advertisement
 - Shared transmission
 - Reception
- ISA100 **Channel hopping** mechanism is used to avoid interference
 - **16 channels** available
 - **Blacklisting** mechanism

	Advertisement Tx
	Shared Tx for Join Response or unicast DPDU for each FD
	Shared Tx for Join Request
	Generic Rx
	Broadcast Shared Tx and Generic Rx(lower priority)

SuperframeOffset	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	... 2999
Device_1(SM)																
Device_2(FD)																
Device_3(FD)																
Device_4(FD)																

ISA100 Remote Control - Solution

- The ISA100 Network is controlled by a System Manager
- Traditionally the System Manager is running on a large computer system
- ISA100 Wireless can be optimized for a particular application
- A light version (Lite SM) of the System Manager was developed specifically for this project
- The Lite SM can run on an embedded platform
 - 32 bit ARM Cortex M3 processor
 - 91 KB Flash (code)
 - 72 KB RAM
- Any node in the network can become the Lite SM
- The Lite SM communicates via a Lite API interface over UART, SPI and I2C with an external Application Processor



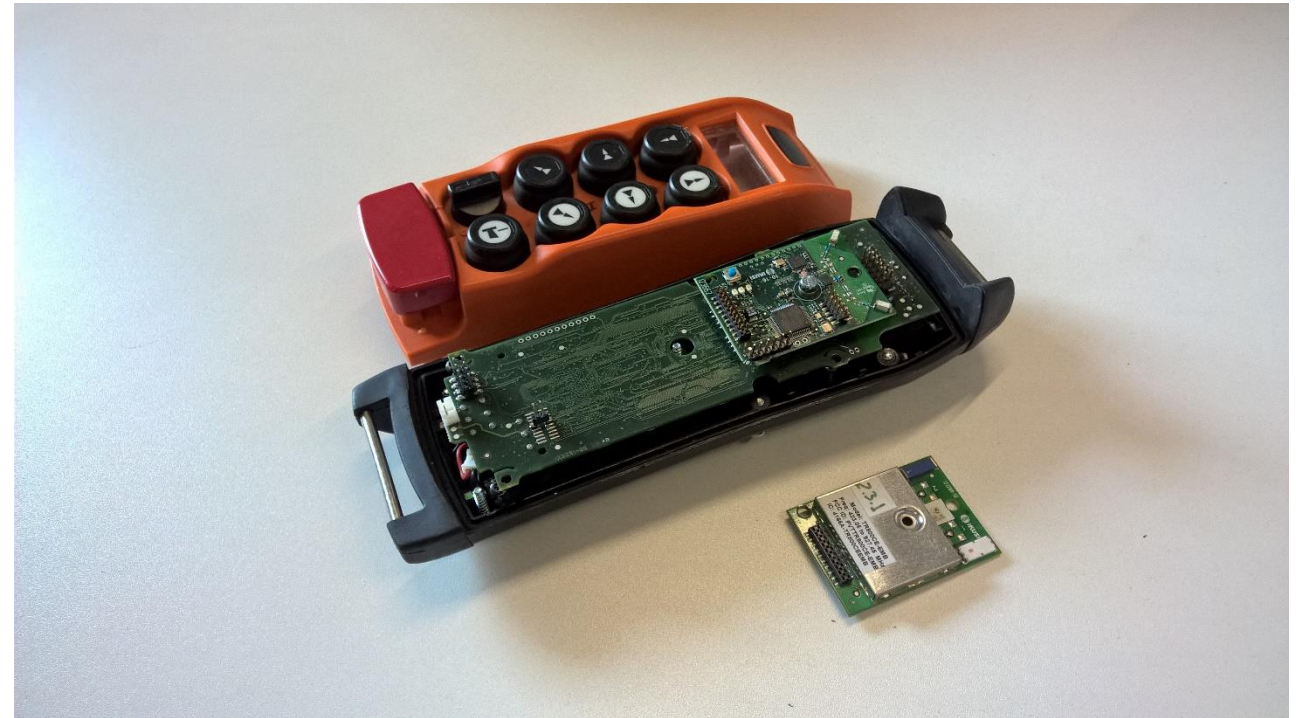
ISA100 Remote Control – Operation

- The Lite SM capabilities (maximum size network) have been estimated at
 - 150 nodes
 - 200 links
 - 120 control packets in Queue
- Using a setup of 1 Transmitter and 3 Actuators the following performance was measured:
 - Join Duration for the entire network from power on: ~1 second
 - Minimum granted discovery duration = 380 ms
 - Control packet latency with no retry at DLL level: ~20 ms
 - Clock synchronism between any 2 nodes: < 100 us
- Future improvements
 - A Dynamic Persistent Model will support control applications for larger, mesh networks



ISA100 Remote Control – Operation

- Standard firmware upgrade
- Device diagnostics on SM
- One time radio configuration via the Persistent Model
- Channel blacklisting
- Easy replacement of a faulty radio
- Adaptive channel usage

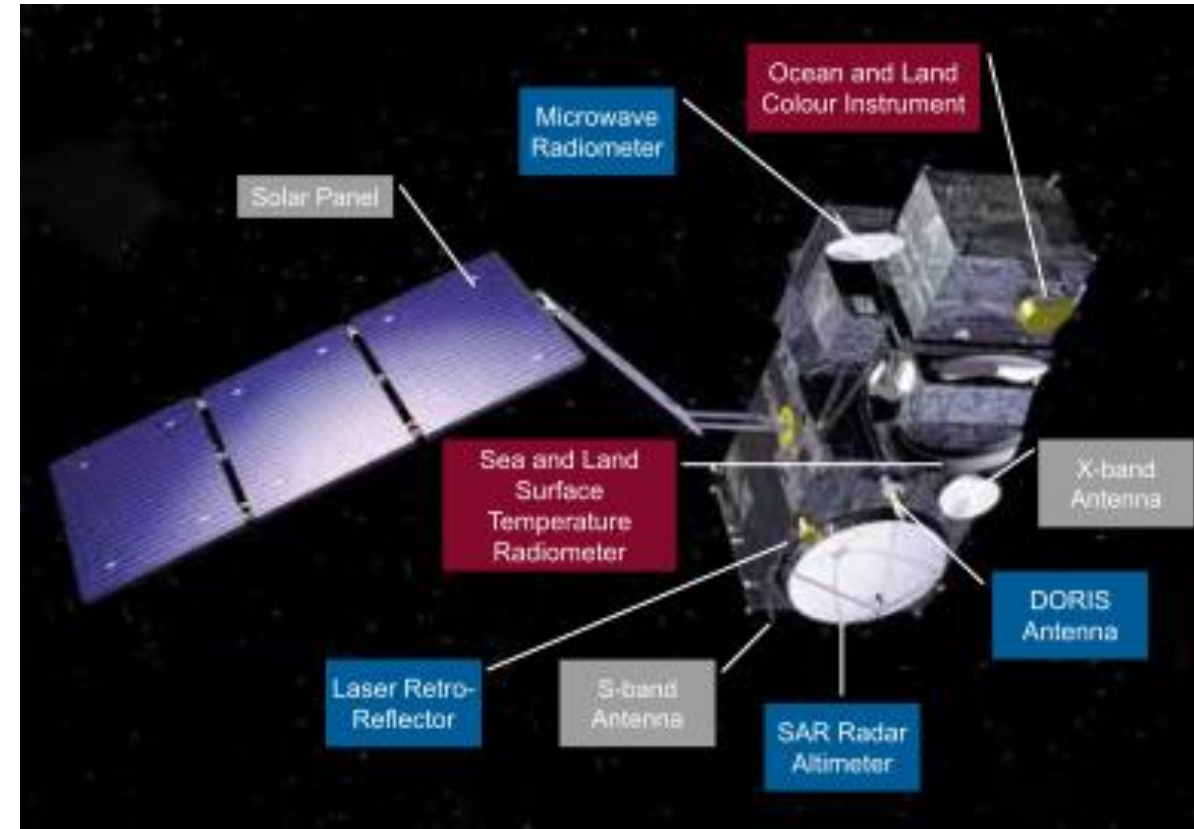


Use case 2 – Intra-Satellite Communications

End User is the **European Space Agency (ESA)**

Planning and requirements

- Node dimension and emission restrictions
- 2 meters inside the S/C for communication
- Low power to minimize reflections
- Guaranteed 16 KB/s bandwidth from 3 sensors
- Signal quality vs. node positioning
- Star topology
- Same hardware for all types of nodes
- Guaranteed 5 KB/s bandwidth for one actuator



Intra-Satellite Communications - Advantages

Wireless advantages

- Reduction of mass
- Lower assembly cost

ISA100 Wireless advantages

- Node time synchronization
- Network extensibility
- Path redundancy
- Low latency



Intra-Satellite Communications - Integration

Equipment integration

- Node UART interface to connect the sensors
- Additional interfaces are available (SPI, I2C)
- SpaceWire and CAN via adapters
- The BBR/SM forwards the data to the central control system
- Emission and radiation tests to remove interference with on-board equipment



Intra-Satellite Communications - Solution

Due to the **flexibility** of the ISA100 Wireless standard, the following solution was applied to meet the requirements:

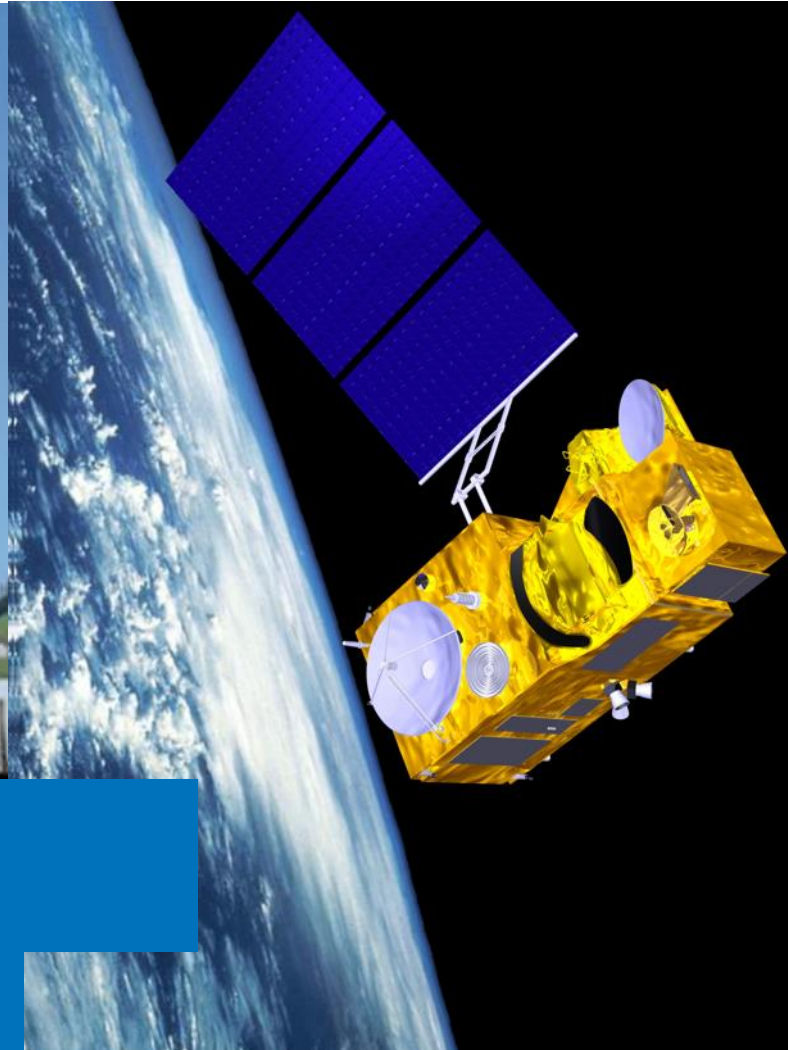
- **Replacement of the physical layer**
 - The 802.15.4 2.4 GHz PHY layer was replaced with **802.15.4 UWB (Ultra Wide Band)**
 - The data rate was increased from 250 Kbps to **6.8 Mbps**
 - This **high data rate** allows the transmission of data generated by the satellite instruments and sensors
- **Increase of the packet size**
 - The packet size was increased from 127 B to **1023 B** in order to optimize the network for traffic size
- **Superframe duration**
 - Increased from 250 msec to 1 sec



Intra-Satellite Communications - Conclusions

- **ISA100 Wireless** is suitable for Intra Satellite Communications
 - The ISA100 Wireless network can handle the required **data throughput** which is 126,472 bps or 15,809 Bps (15.43 Kbps) generated by the sensors and instruments
 - The ISA 100 Wireless network meets the **required latency** of less than 1s with actual number of **less than 1 ms**
 - The ISA100 Wireless network is **resistant** to interference and **does not interfere** with on board instruments and equipment
- The ISA100 Wireless network is **flexible** enough to allow for
 - PHY layer change to UWB with 6.8 Mbps data rate
 - **Data throughput optimization** by using the 1023 B frame length, in case priority is given to data acquisition from instruments
 - **Latency optimization** by using the 127 B frame length, in case priority is given to control of actuators

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